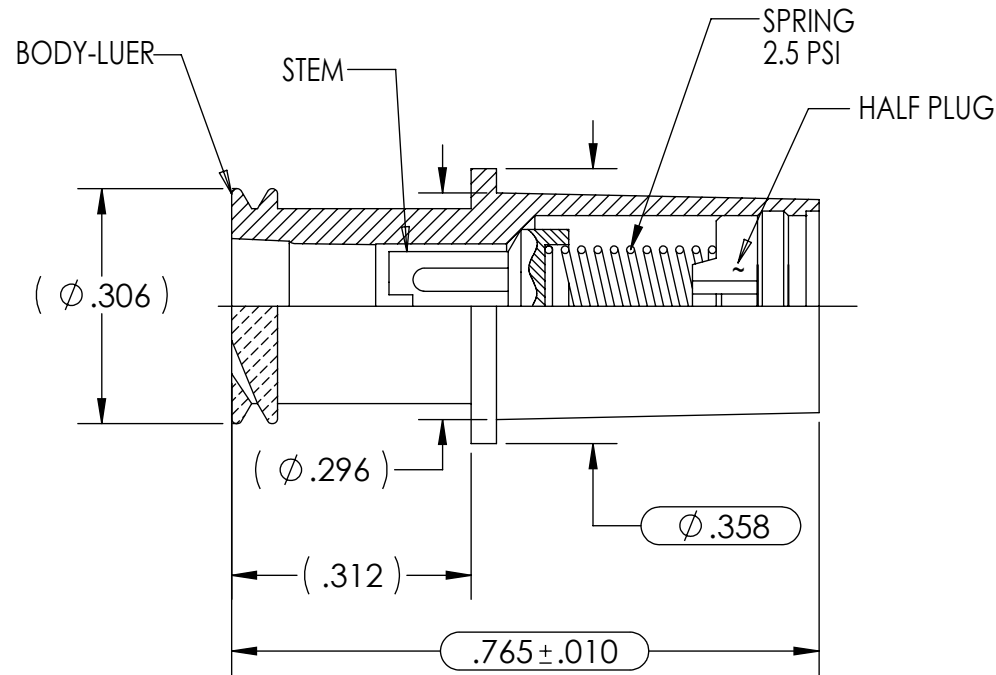


DRAWING NO. C247280022	REV D	Customer Drawing	REVISION HISTORY			
			REV	DESCRIPTION (ECO)	DATE	APPROVED
			C	UPDATE ISO NOTE ECO 10762	10/16/20	AK
			D	ADD QC TABLE ECO 10868	12/16/20	AK



NOTES:

- CRITICAL DIMENSIONS ARE CIRCLED. DIMENSIONS IN PARENTHESES ARE REFERENCE ONLY.
- LUER COMPATIBLE WITH ISO 594-2, AND ISO 80369-7.

QUALITY CRITERIA:

O.D. FLASH: 0.015 MAX. (0.4mm)

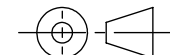
GATE VESTIGE: 0.01 MAX. (0.3mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE	08-26-99
APPROVED BY		DATE	
MATERIAL			
FINISH			
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005			
THIRD ANGLE PROJECTION			



HR® Halkey-Roberts®

TITLE **CHECK VALVE**

SIZE **A** DRAWING NO. **C247280022** REV **D**

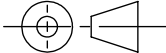
SCALE **1:1** DO NOT SCALE DRAWING SHEET **1 OF 2**

BILL OF MATERIAL

BODY-LUER	STEM	SPRING	HALF PLUG
208115PC POLYCARBONATE	SILASTIC 7 6860 SILICONE	ST'L STEEL 2.5 PSI	HDPE 1245ON POLYETHYLENE

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

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DRAWN BY	M.S.	DATE	08-26-99	HR® Halkey-Roberts®		
APPROVED BY		DATE				
MATERIAL						
FINISH				TITLE	CHECK VALVE	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION 		SIZE A	DRAWING NO. C247280022	REV D
		SCALE 1:1	DO NOT SCALE DRAWING		SHEET 2 OF 2	